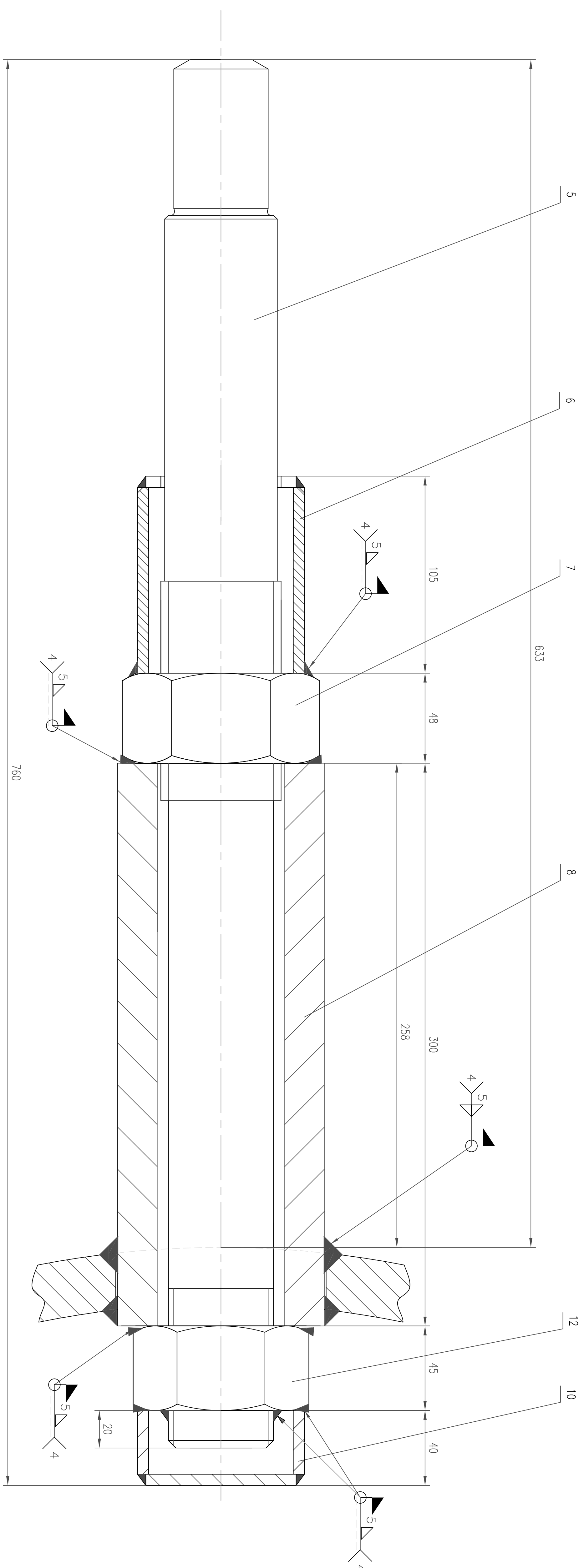


technology requirement

1. item 5, 6, 7, 8, 10, 11 to be welded when assembled at site
2. item 9 should wear guard covers during packing & transportation, protect the helical blade from touching the ground directly and deforming during this period
3. use punch knock three areas of the screw to fix it after item 1 plug has been assembled



item	code	description	ph	midref	unit	weight kg	mmbs
12	DZNS0007.02.01.05	nut	4	42C-MO	1.3	5.2	
10	DZNS0007.02.01.053	protecting block	4	wediment	11.2	44.8	
10	DZNS0007.02.01.040	protecting cap	4	wediment	0.7	2.8	
9	DZNS0007.02.01.010	boundary bag	1	wediment	28/7	28/7	
8	DZNS0007.02.01.04	seave	4	42C-MO	16	64	
7	DZNS0007.02.01.033	nut	4	wediment	1.6	6.4	
6	DZNS0007.02.01.020	protecting	4	wediment	1.4	5.6	
5	DZNS0007.02.01.02	stud	4	42C-MMO	15.2	60.8	
4	GB/1353-1987	wrench*2	8	65Mn			
3	GB/1353-2000	bolt*42x120	8	pro8.8	2.1	16.8	
2	DZNS0007.02.01.01	pipe spoon	1	wediment	195	195	
1	DZNS0007.02.01.01	pipe pump	1	DZ354	0.8	0.6	

REV	DATE	DESCRIPTION	DRWN	CHGO	APPD
C	2011.04.20		Zhangyongping	LiJin	WuJinghui
B	2010.09.20		Zhangyongping	LiJin	WuJinghui
A	2010.08.30		Zhangyongping	LiJin	WuJinghui

OWNER	
OWNER'S CONSULTANT	
ENGINEER	
ENGINEER'S CONSULTANT	
EPIC CONTRACTOR	<p>VIETNAM OIL AND GAS GROUP (VNG)</p>
EPIC CONTRACTOR'S CONSULTANT	<p>POYRY ENERGY LTD</p>
INSTALLATION CORPORATION (LUMA)	<p>VIETNAM MACHINEERY INSTALLATION CORPORATION (LUMA)</p>
	<p>FICHTNER GmbH & Co. KG</p>

PROJECT TITLE					
VUNG ANG 1 THERMAL POWER PLANT 2 x 600MW					
CONTRACT No.		2512929 / LUAMA-NH			
DOCUMENT No.		VAI - NH - 001100 - M - MTC - DGA 1013			
		SCALE		REV	
		1:5		C	
GENERAL TECHNICAL CONDITIONS JB/75000					
DESIGNER : SHINJIRO KAWA CHECKED : YOSHIO KAWA DATE : 2014.10.20					
ASSEMBLY DRAWING					
TOTAL PAGE 105					
DRAWING NO. DZMS0007.04.01.00					